

system. FIG. 4 shows the multi-axis robot mounted on a translational device (though in other embodiments, the AUT could be mounted on the translational device). With a translational device, which can move either the robot or the AUT along an axis that is orthogonal to the axis of rotation of the rotational device, the overall system would be an eight-axis system. Generally, the additional axis would not be necessary to generate the surface of revolution described above. It is within the contemplation of the invention that there could be surfaces which translational movement could help to generate.

[0043] Also, while FIGS. 2-4 show the axis of rotation of the rotational device as perpendicular, the axis of rotation could be at another orientation if necessary or desired.

[0044] In systems such as the ones shown FIGS. 2-4, in an embodiment, the electromagnetic near-field probe is designed to have low gain and high polarization purity, but these characteristics are not essential. Such a probe may take different shapes, as a function of wavelength and other measurement factors known to ordinarily skilled artisans.

[0045] Using a rotationally symmetric parametric surface defined herein enables substantial customizability, and presents a user with a well characterized surface definition, thereby reducing risk of damage to the antenna under test.

[0046] For a canonical acquisition surface, for an AUT of 80 cm diameter, a plane-polar scanning surface of 1 m diameter will support a ± 45 degree far-field viewing angle (assuming a 3X probe distance at X-band frequency), where X is wavelength. If this were to be increased to a ± 85 degree viewing angle, a plane-polar scanning surface of 3 m diameter would be necessary. It would not be possible to achieve larger viewing angles.

[0047] For the same AUT, for a non-canonical acquisition surface, one way of overcoming angular limitations is as follows. If the robotic arm not only moves the probe along a straight line trajectory, but also turns the probe by 90 degree, thereby describing a capped cylinder, or a "pillbox," it is possible to achieve a ± 135 degree viewing angle for a cylinder diameter of 1 m and height of only 20 cm, resulting in a space-efficient test system.

[0048] FIG. 5 shows sample points for a near-field (NF) pillbox measurement surface enclosing and measuring the slotted waveguide array. Systems according to FIGS. 2-4 may generate the measurement surface in FIG. 5. FIG. 5 shows an example of sampling along the generatrix.

[0049] FIG. 5 shows an example of scan lines around an axis of rotation using the points on the generatrix. In one embodiment, the FIGS. 2-4 systems carry out sampling in equal increments along the generatrix, and/or around the axis of rotation. In another embodiment, depending on the geometry of the AUT, sampling may occur in irregular increments along the generatrix, and/or around the axis of rotation, in order to appropriately capture the near-field radiation from the AUT.

[0050] FIG. 6 shows a different approach to generating the NF pillbox measurement surface. A comparison between FIG. 5 and FIG. 6 shows that the measurement points in FIG. 6 result from a spiral scan. In the approach in FIG. 6, a near-field probe moves continuously along a generatrix, and a surface of revolution results through relative movement between the AUT and the multi-axis robot. Systems according to FIGS. 2-4 may generate the FIG. 6 measurement surface that encloses the AUT.

[0051] FIG. 7 shows sample points for an NF conical measurement surface measuring a horn antenna over a finite flat ground plane. Systems according to FIGS. 2-4 may generate the FIG. 7 measurement surface that encloses the AUT. FIG. 7 shows an example of scan lines around an axis of rotation for the generatrix. In one embodiment, the FIGS. 2-4 systems carry out sampling in equal increments along the generatrix, and/or around the axis of rotation. In another embodiment, depending on the geometry of the AUT, sampling may occur in irregular increments along the generatrix, and/or around the axis of rotation, in order to appropriately capture the near-field radiation from the AUT.

[0052] FIG. 8 shows sample points for an NF partial oblate spherical surface measuring a horn antenna over a finite flat ground plane. Systems according to FIGS. 2-4 may generate the FIG. 8 measurement surface that encloses the AUT. FIG. 8 shows an example of scan lines around an axis of rotation for the generatrix. In one

