



About EMKA

The EMKA GROUP is the world market leader for locks, latches, hinges and seals used in switch and control cabinets. For more than 40 years, the company has been active across all sectors in the fields of industry (switch and control cabinets, HVACR systems, mechanical engineering) and transport (railway and commercial vehicles, caravans, etc.) with conventional and electronic locking solutions.

The total product range comprises 30,000 articles, which are developed, manufactured, finished and assembled at eleven production sites in Germany, France, England, Spain, Bosnia, Serbia, China, Indonesia and India. In one of the two plants in Bosnia, the company produces up to 900 moulds per year for injection moulding and die casting - both for internal use and for external customers.

With 2,100 employees EMKA serves over 36,000 customers in 60 countries. In 2023, the company achieved turnover of over 350 million euros.

EMKA: Ingenious Locking Technology.



(web/20241113223954/https://www.emka.com/en/company/locations/headquarters/)

Headquarters Velbert/Germany



(web/20241113223954/https://www.emka.com/en/company/locations/subsidiaries/)

Production Sites



Solution for your needs

EMKA is an expert in the casting of stainless steel, for zinc and aluminum die casting and in the injection moulding of high-performance plastics as well as in the extrusion of rubber and plastic profiles. The unique production depth is also ensured by in-house punching, bending, turning, milling, surface coating or powder coating, and final assembly of the products of the modular product range. For the realization of individual customer solutions, an experienced team of designers, developers and engineers is available at the EMKA Technology Center. The company sets standards in quality, production depth, delivery performance and innovation.



(/web/20241113223954/https://www.emka.com/en/company/locations/production-sites/)

Manufacturing

Production Sites

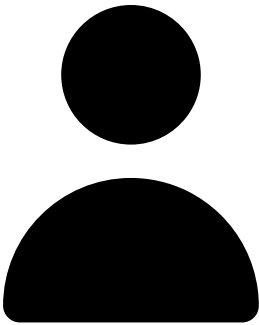


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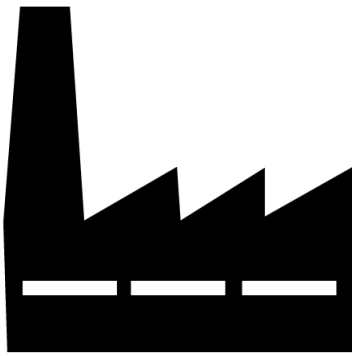
Company Key Figures



Turnover 2023
350 M Euro



Employees
2,100



11 production sites
>92% in-house production



Worldwide
represented in 60 countries

Sectors

- [Switch and Control Cabinets](https://www.emka.com/en/sectors/switch-and-control-cabinets/)
(/web/20241113223954/https://www.emka.com/en/sectors/switch-and-control-cabinets/)
- [Mechanical Engineering](https://www.emka.com/en/sectors/mechanical-engineering/)
(/web/20241113223954/https://www.emka.com/en/sectors/mechanical-engineering/)
- [Data Centers and Server Racks](https://www.emka.com/en/sectors/server-racks/)
(/web/20241113223954/https://www.emka.com/en/sectors/server-racks/)
- [Telecommunications and Outdoor](https://www.emka.com/en/sectors/telecommunication/)
(/web/20241113223954/https://www.emka.com/en/sectors/telecommunication/)
- [Railroad](https://www.emka.com/en/sectors/railroad-industry/)
(/web/20241113223954/https://www.emka.com/en/sectors/railroad-industry/)
- [Commercial Vehicles](https://www.emka.com/en/sectors/commercial-vehicles/)
(/web/20241113223954/https://www.emka.com/en/sectors/commercial-vehicles/)
- [Ventilation and Air-Conditioning Systems - HVACR](https://www.emka.com/en/sectors/hvacr-systems/)
(/web/20241113223954/https://www.emka.com/en/sectors/hvacr-systems/)
- [Hygienic Products for the Food Sector and Medical Technology](https://www.emka.com/en/sectors/clean-and-hygienic-working-areas/)
(/web/20241113223954/https://www.emka.com/en/sectors/clean-and-hygienic-working-areas/)
- [Fittings for the building industry](https://www.emka.com/en/sectors/fittings-for-the-building-industry/)
(/web/20241113223954/https://www.emka.com/en/sectors/fittings-for-the-building-industry/)

Quality / Certification:

- [QS-System DIN EN ISO 9001:2015](https://www.emka.com/en/services/download-and-additional-information/#c33791)
(/web/20241113223954/https://www.emka.com/en/services/download-and-additional-information/#c33791)
- [Environmental ISO 14001:2015](https://www.emka.com/en/services/download-and-additional-information/#c33791)
(/web/20241113223954/https://www.emka.com/en/services/download-and-additional-information/#c33791)
- [RoHS/WEEE-conformity](https://www.emka.com/en/company/about-emka/environmentalism/#c15022)
(/web/20241113223954/https://www.emka.com/en/company/about-emka/environmentalism/#c15022)

Dual Source:

- Protection for loss of a supplier
- Guarantee of delivery reliability

[\(/web/20241113223954/https://www.emka.com/en/services/download/certification-and-additional-information/\)](https://www.emka.com/en/services/download/certification-and-additional-information/)

Certifications

Our products

[\(/web/20241113223954/https://www.emka.com/en/multi-point-locking-systems/\)](https://www.emka.com/en/multi-point-locking-systems/) [\(/web/20241113223954/https://www.emka.com/en/quarter-turns/\)](https://www.emka.com/en/quarter-turns/) [\(/web/20241113223954/https://www.emka.com/en/safety-quarter-turns/\)](https://www.emka.com/en/safety-quarter-turns/)

Multi-point locks with cams

Quarter turns

Safety Quarter turns

[\(/web/20241113223954/https://www.emka.com/en/catch-fasteners/\)](https://www.emka.com/en/catch-fasteners/) [\(/web/20241113223954/https://www.emka.com/en/toggle-latch/\)](https://www.emka.com/en/toggle-latch/) [\(/web/20241113223954/https://www.emka.com/en/sea-technology/\)](https://www.emka.com/en/sea-technology/)

Catch fasteners

Toggle latch

Gaskets

[\(/web/20241113223954/https://www.emka.com/en/hinges-overview/\)](https://www.emka.com/en/hinges-overview/) [\(/web/20241113223954/https://www.emka.com/en/emergency-hammer/\)](https://www.emka.com/en/emergency-hammer/)

Hinges overview

Emergency hammer

Environmentalism

The general protection of the environment and the conscious use of natural resources is part of the fundamental business philosophy of EMKA. The continuous execution of ...

[Read more ... \(/web/20241113223954/https://www.emka.com/en/company/about-emka/environmentalism/\)](#)

Contact

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Product overview

Quarter turns
(/web/20241113223954/https://www.emka.com/en/quarter-turns/)
Safety quarter turns
(/web/20241113223954/https://www.emka.com/en/safety-quarter-turns/)
Catch fasteners
(/web/20241113223954/https://www.emka.com/en/catch-fasteners/)
Toggle latch
(/web/20241113223954/https://www.emka.com/en/toggle-latch/)
Hinges
(/web/20241113223954/https://www.emka.com/en/hinges-overview/)
Sealing technology
(/web/20241113223954/https://www.emka.com/en/sealing-technology/)
Emergency hammer
(/web/20241113223954/https://www.emka.com/en/emergency-hammer/)
Multipoint locking system made of plastic
(/web/20241113223954/https://www.emka.com/en/complete-multi-point-locking-system-made-of-high-quality-plastic/)
Multi-Cam Locking Systems
(/web/20241113223954/https://www.emka.com/en/multi-cam-locking-systems/)

Sectors

Switch and control cabinets
(/web/20241113223954/https://www.emka.com/en/sectors/switch-and-control-cabinets/)
Mechanical engineering
(/web/20241113223954/https://www.emka.com/en/sectors/mechanical-engineering/)
Server Racks
(/web/20241113223954/https://www.emka.com/en/sectors/server-racks/)
Telecommunication
(/web/20241113223954/https://www.emka.com/en/sectors/telecommunication/)
Railroad Industry
(/web/20241113223954/https://www.emka.com/en/sectors/railroad-industry/)
Charging stations
(/web/20241113223954/https://www.emka.com/en/sectors/charging-

Mould + Series

Mould + Series
(/web/20241113223954/https://www.emka.com/en/mould-and-series/)
EMKA Mould Making
(/web/20241113223954/https://www.emka.com/en/mould-and-series/mould-making/)
Initial sample production
(/web/20241113223954/https://www.emka.com/en/mould-and-series/initial-sample-production/)
Series production
(/web/20241113223954/https://www.emka.com/en/mould-and-series/series-production/)
Test laboratory
(/web/20241113223954/https://www.emka.com/en/mould-and-series/test-laboratory/)

stations/)

Wind turbines

(/web/20241113223954/https://www.emka.com/en/sectors/wind-turbines/)

Commercial vehicles

(/web/20241113223954/https://www.emka.com/en/sectors/commercial-vehicles/)

HVACR systems

(/web/20241113223954/https://www.emka.com/en/sectors/hvacr-systems/)

Clean and hygienic working areas

(/web/20241113223954/https://www.emka.com/en/sectors/clean-and-hygienic-working-areas/)

Fittings for the building Industry

(/web/20241113223954/https://www.emka.com/en/sectors/fittings-for-the-building-industry/)

Logistics

(/web/20241113223954/https://www.emka.com/en/mould-and-series/logistics/)

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AGB (<https://web.archive.org/web/20241113223954/https://www.emka.com/en/service/agb/>)

AEB (<https://web.archive.org/web/20241113223954/https://www.emka.com/en/service/aeb/>)

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